

File B-7-108

006949

To Ron Murarka

From Yvon Boudreau

Date April 12, 1984

Subject Conditioning Time vs Flotation Time on 2EF Ore

- Conclusion:
- i) Pb Circuit: The recoveries in this testwork were higher than the previous results but the grades were lower.
- ii) Zn Circuit: The results in this testwork did not equal or better previous recoveries & grades.

TABLE I

REPEAT OF BEST TEST	Pb CIRCUIT		Zn CIRCUIT	
	% GRADE	% RECOVERY	% GRADE	% RECOVERY
6	15.76	94.67	6.36	73.83

Recommendations:

1. Further testwork should be done with the new impeller by altering the r.p.m. speed, to see, if the increased agitation was a factor in the poor grades and recovery. (See Appendix A)
2. Rougher and cleaner condition vs flotation time tests should be tried with an open and a closed impeller to see if selectivity improves or worsens.

Discussion and Analysis:

The testwork that was carried out, was based on previous conditioning tests (2EF ore test results of January 27th, 1984). The previous best tests for Pb and Zn were repeated in order to substantiate previous results.

It should be noted that a new impeller was used on the Denver machine (No. 8129) at a higher r.p.m. speed, throughout the testwork. Machine 8129, was used at a lower r.p.m. speed, in previous testwork and only for the Zn circuit.

The collected masses from each pan, with the new impeller was much higher than the previous testwork. This might be a factor in getting lower grades because selectivity is diminished. Table II compares a few tests of old weights to the new ones (see Appendix A).

Conditioning Time vs Flotation Time on 2EF Ore - (Cont'd)

Discussion and Analysis - (Cont'd)

TABLE II

TEST NO.	Pb Ro ₁	Ro ₂	Sc ₁	Sc ₂	Sc ₃	Fin. Tls
1						
Old wt.	32.4	29.7	25.0	14.5	19.8	878.6
New wt.	61.0	27.8	30.6	35.1	33.1	811.6
TEST NO.	Zn Ro ₁	Ro ₂	Sc ₁	Sc ₂	Sc ₃	Fin. Tls
6						
Old wt.	102.1	73.0	74.6	48.2	155.9	446.7
New wt.	113.5	42.7	100.5	220.2	107.2	208.2

Pb Circuit

In the Pb circuit the repeat of the best Pb test indicated a 3% increase in recovery, but the grade was much lower. An 8 minute conditioning test was performed to see if the results of the best test could be amended by doubling the conditioning time. There was no increase in grade or recovery. (See table III) (See Appendix B & C)

TABLE III

BEST Pb ROUGHER TEST (PAST AND PRESENT)					
TEST NUMBER		CONDITIONING TIME (MIN)	FLOTATION TIME (MIN)	% GRADE	% RECOVERY
PAST	PRESENT				
11		4	10	33.00	91.23
	6	4	10	15.76	94.67
	7	8	10	15.90	94.52

Zn Circuit

In the Zn circuit, the best test (test 6) was repeated to see if the grade and recovery would compare. The 6 minute (best test) conditioning proved not to be beneficial for recovery and grade. Based on the Pb circuit feed, there was a 13% decrease in recovery and a 4% decrease in grade. (See table IV) (See Appendix B & C)

Conditioning Time vs Flotation Time on 2EF Ore - (Cont'd)

Discussion and Analysis - (Cont'd)

TABLE IV

BEST Zn ROUGHER TESTS (PAST AND PRESENT)					
TEST NUMBER		CONDITIONING TIME (MIN)	FLOTATION TIME (MIN)	% GRADE	% RECOVERY
PAST	PRESENT				
6	6	6 6	14 14	10.47 6.36	87.06 78.83

APPENDIX A

TEST NO.: 1

PURPOSE: Conditioning VS flotation time

PROCEDURE: Standard Rougher Test

FEED: 2 EF (June '83)

GRIND: 10 1/2 min primary

STAGE	REAGENTS ADDED (g/t)								TIME (MIN)			SCAV TL P ₈₀ ^μ	PH	
	Na ₂ CO ₃	Na ₂ SO ₃	NaCN	Z-11	CuSO ₄	CaO	MIBC drops	DOW drops	GRIND	COND	FROTH		START	FINISH
PRIMARY GRIND	3000		200	60					8.5 2.0					
PbRo ₁											1	8.2	10.0	
PbRo ₂											2			
PbSc ₁				20			1				2			
PbSc ₂							1				2			
PbSc ₃				20			1				3			
Zn COND.				60	700					8 2		Start 9.8	Inter-cavity 9.7 End 11.2	
ZnRo ₁											1			
ZnRo ₂								2			2			
ZnSc ₁				20			2				2			
ZnSc ₂							2				2			
ZnSc ₃				20							3			

TEST NO.: 2

PURPOSE: Conditioning time VS flotation time

PROCEDURE: No conditioning in Pb&Zn cell's

FEED: 2EF (June '83)

GRIND: 1 1/2 min primary

STAGE	REAGENTS ADDED (g/t):								TIME (MIN)			SCAV TL P ₈₀ ^μ	PH	
	Na ₂ CO ₃	Na ₂ SO ₃	NaCN	Z-11	CuSO ₄	CaO	MIBC drops	DOW drops	GRIND	COND	FROTH		START	FINISH
PRIMARY GRIND	3000	—	200	60	—	—	—	—	8.5	—	—	—	—	
PbRo ₁	—	—	—	—	—	—	—	—	—	—	1	8.4	10.0	
PbRo ₂	—	—	—	—	—	—	1	—	—	—	2	—	—	
PbSc ₁	—	—	—	20	—	—	1	—	—	—	2	—	—	
PbSc ₂	—	—	—	—	—	—	1	—	—	—	2	—	—	
PbSc ₃	—	—	—	20	—	—	—	—	—	—	3	—	—	
Zn COND.	—	—	—	60	700	—	—	—	—	—	—	Start 9.7	10.658 9.5 14.0 end	
ZnRo ₁	—	—	—	—	—	—	2	—	—	—	1	—	—	
ZnRo ₂	—	—	—	—	—	—	1	—	—	—	2	—	—	
ZnSc ₁	—	—	—	20	—	—	—	—	—	—	2	—	—	
ZnSc ₂	—	—	—	—	—	—	1	—	—	—	2	—	—	
ZnSc ₃	—	—	—	20	—	—	1	—	—	—	3	—	—	

TEST NO.: 3

PURPOSE: Conditioning time VS flotation time

PROCEDURE: Std. Pb circuit & 4min. conditioning in Zn circuit

FEED: 2EF (June '83 ore)

GRIND: 10 1/2 min. primary

STAGE	REAGENTS ADDED (g/t):								TIME (MIN)			SCAV TL P ₈₀ ^u	PH	
	Na ₂ CO ₃	Na ₂ SO ₃	NaCN	Z-11	CuSO ₄	CaO	MIBC drops	DOW drops	GRIND	COND	FROTH		START	FINISH
PRIMARY GRIND	3000		200	60					8.5 2.0					
PbRo ₁											1	8.3	10.0	
PbRo ₂							1				1			
PbSc ₁				20			1				1			
PbSc ₂							1				2			
PbSc ₃				20							3			
Zn COND.				60	700					2 2		Start 9.8	End 11.9 9.6	
ZnRo ₁								2			1			
ZnRo ₂											2			
ZnSc ₁				20				1			2			
ZnSc ₂											2			
ZnSc ₃				20				1			3			

TEST NO.: 4

PURPOSE: Conditioning time VS flotation time

PROCEDURE: Std. Pb circuit & 6min. total conditioning time in the Zn circuit

FEED: 2EF (June '83 ore)

GRIND: 10 1/2 min. primary

STAGE	REAGENTS ADDED (g/t)								TIME (MIN)			SCAV TL P ₈₀ ^μ	PH	
	Na ₂ CO ₃	Na ₂ SO ₃	NaCN	Z-11	CuSO ₄	CaO	MIBC drops	DOW drops	GRIND	COND	FROTH		START	FINISH
PRIMARY GRIND	3000		200	60					8.5 2.0					
PbRo ₁											1	8.3	10.0	
PbRo ₂							1				2			
PbSc ₁				20			1				2			
PbSc ₂							1				2			
PbSc ₃				20							3			
Zn COND.				60	700						3 3	Start 9.7	after CuSO ₄ 9.5 11.3 end	
ZnRo ₁								2			1			
ZnRo ₂											2			
ZnSc ₁				20			1				2			
ZnSc ₂											2			
ZnSc ₃				20			1				3			

TEST NO.: 5

PURPOSE: Conditioning time VS flotation time

PROCEDURE: Std. Pb circuit & 8min total conditioning time for Zn circuit

FEED: 2EF (June '83 ore)

GRIND: 10 1/2 minute primary

STAGE	REAGENTS ADDED (g/t)								TIME (MIN)			SCAV TL P 80 ^u	PH	
	Na ₂ CO ₃	Na ₂ SO ₃	NaCN	Z-11	CuSO ₄	CaO	MIBC drops	DOW drops	GRIND	COND	FROTH		START	FINISH
PRIMARY GRIND	3000		400	60					8.5					
PbRo ₁											1	8.6	10.0	
PbRo ₂							2				2			
PbSc ₁				20							2			
PbSc ₂							1				2			
PbSc ₃				20							3			
Zn COND.				60	700					3		Start 9.8	Per cub 9.7	
										4			11.1 end	
ZnRo ₁							2				1			
ZnRo ₂							1				2			
ZnSc ₁				20							2			
ZnSc ₂											2			
ZnSc ₃				20							3			

TEST NO.: 6

PURPOSE: Condition time vs flotation time

PROCEDURE: Best Pb circuit & Zn circuit from previous testwork
 3 min cond. Pb circuit & 6 min cond. in Zn circuit

FEED: 2 EF (June '83 ore)

GRIND: 6 1/2 min. primary

STAGE	REAGENTS ADDED (g/t):								TIME (MIN)			SCAV TL P ₈₀ ^μ	PH	
	Na ₂ CO ₃	Na ₂ SO ₃	NaCN	Z-11	CuSO ₄	CaO	MIBC drops	DOW drops	GRIND	COND	FROTH		START	FINISH
PRIMARY GRIND	3000		200	60					8.5 2.0					
PbRo ₁							1			4	1	8.9	10.0	
PbRo ₂											2			
PbSc ₁				20			1				2			
PbSc ₂							1				2			
PbSc ₃				20							3			
Zn COND.				60	700					4 2		Start 9.8	after CuSO ₄ 9.4 11.0 end	
ZnRo ₁							1				2			
ZnRo ₂											3			
ZnSc ₁				20							3			
ZnSc ₂							1				3			
ZnSc ₃				20							3			

TEST NO.: 7

PURPOSE: Conditioning time VS Flotation time

PROCEDURE: 8min cond. in Pb cct. & 10min cond. in Zn cct.

FEED: 2EF (June '83 ore)

GRIND: 10 1/2 min. primary

STAGE	REAGENTS ADDED (g/t):								TIME (MIN)			SCAV TL P80 ^u	PH	
	Na ₂ CO ₃	Na ₂ SO ₃	NaCN	Z-11	CuSO ₄	CaO	MIBC drops	DOW drops	GRIND	COND	FROTH		START	FINISH
PRIMARY GRIND	3000		200	60					8.5 8.0					
PbRo ₁										8	1	8.5	10.0	
PbRo ₂											2			
PbSc ₁				20			2				2			
PbSc ₂											2			
PbSc ₃				20			1				3			
Zn COND.				60	700					8 2		Start 9.7	After Cond. 9.4 11.2 end.	
ZnRo ₁								2			1			
ZnRo ₂								1			2			
ZnSc ₁				20							2			
ZnSc ₂								1			2			
ZnSc ₃				20							3			

TEST NO.: 8

PURPOSE: Conditioning time VS flotation time

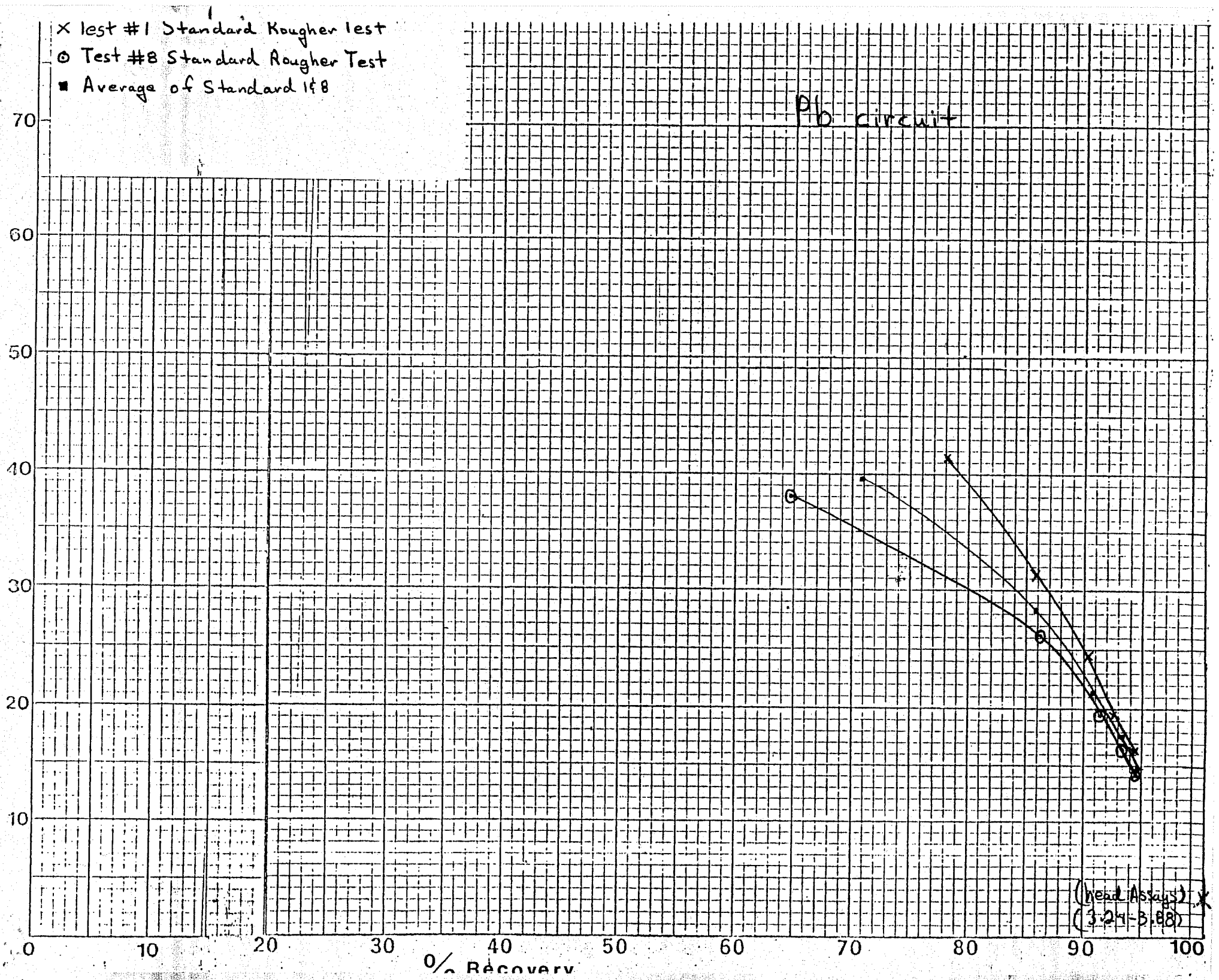
PROCEDURE: Standard Rougher Test

FEED: 2EF (June '83 ore)

GRIND: 10 1/2 mm. primary

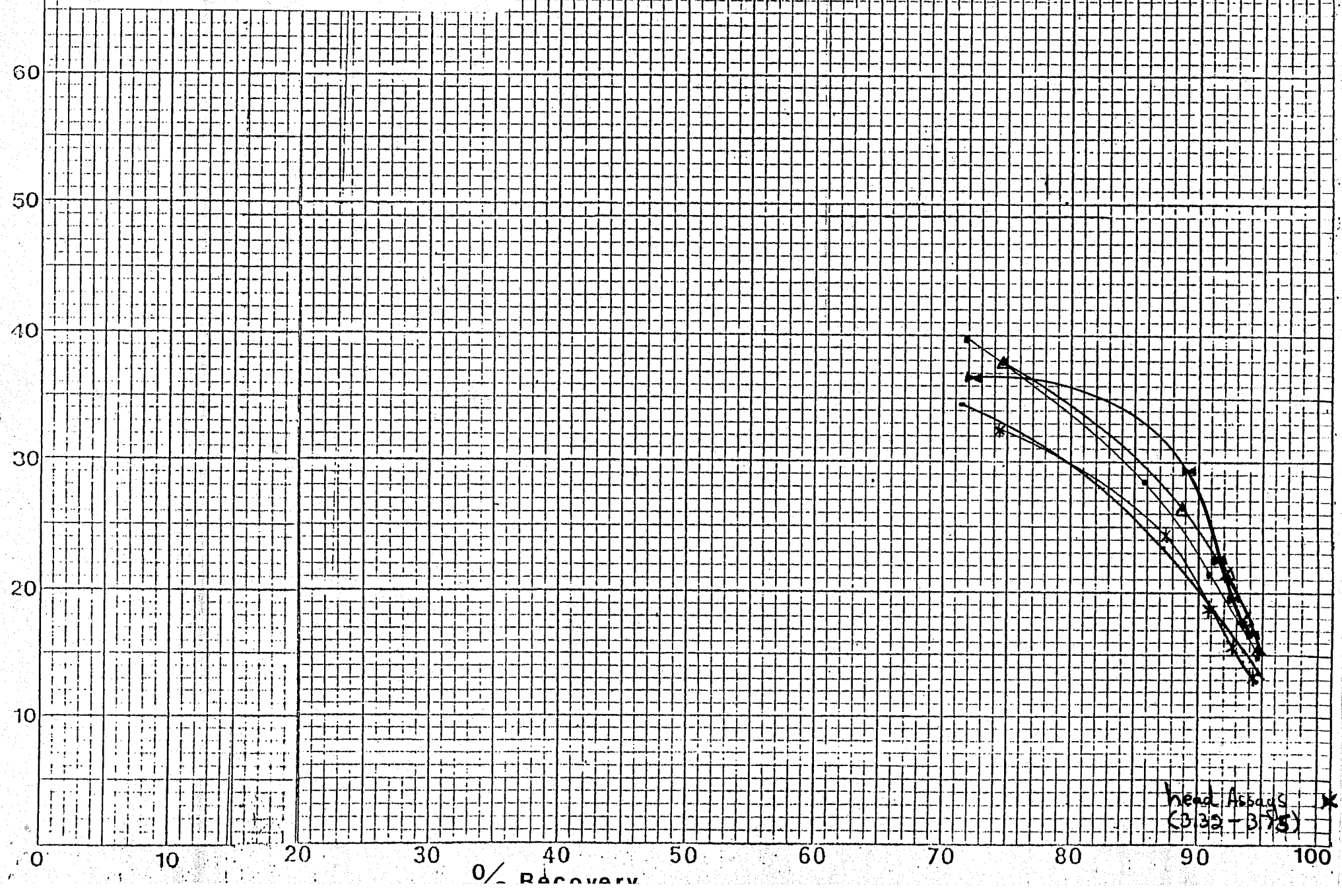
STAGE	REAGENTS ADDED (g/t)								TIME (MIN)			SCAV TL P ₈₀ ^μ	PH	
	Na ₂ CO ₃	Na ₂ SO ₃	NaCN	Z-11	CuSO ₄	CaO	MIBC drops	DOW drops	GRIND	COND	FROTH		START	FINIS
PRIMARY GRIND	3000		200	60					8.5 2.0					
PbRo ₁											1	8.4	10.0	
PbRo ₂							1				2			
PbSc ₁				20			1				2			
PbSc ₂							1				2			
PbSc ₃				20							3			
Zn COND.				60	700					8 2		Start 9.8	9.5 end	
ZnRo ₁							2				1			
ZnRo ₂											2			
ZnSc ₁				20							2			
ZnSc ₂							1				2			
ZnSc ₃				20							3			

APPENDIX B



- Average of Standard 1 & 8
- * Test #2 (Std. Pb cct. & No Conditioning in Zn cct.)
- △ Test #3 (Std. Pb cct. & 4 min cond. in Zn cct.)
- Test #4 (Std. Pb cct. & 6 min cond. in Zn cct.)
- ✦ Test #5 (Std. Pb cct. & 8 min cond. in Zn cct.)

Pb circuit

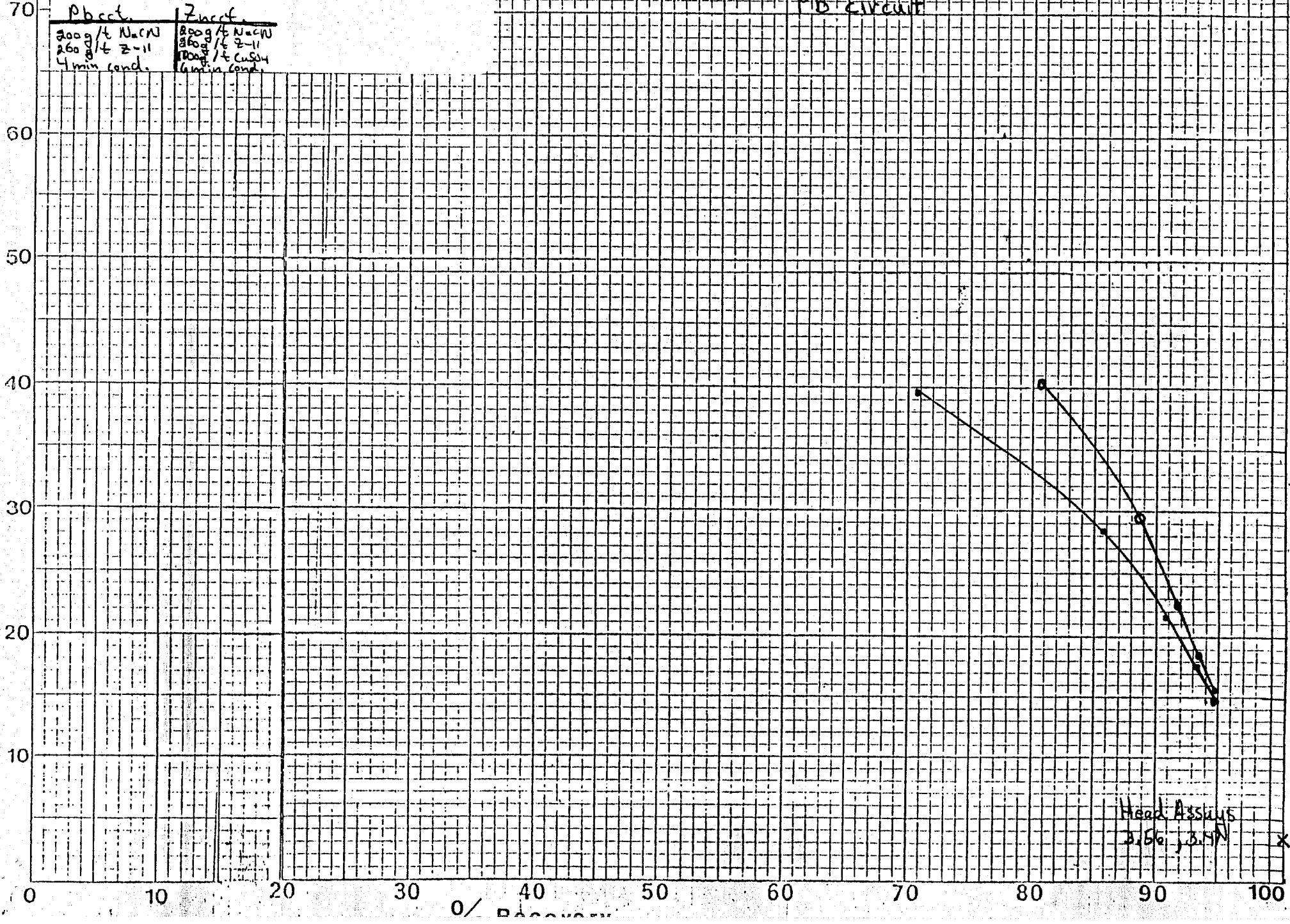


head Assays
(330-375) *

■ Average of standard 1 & 8

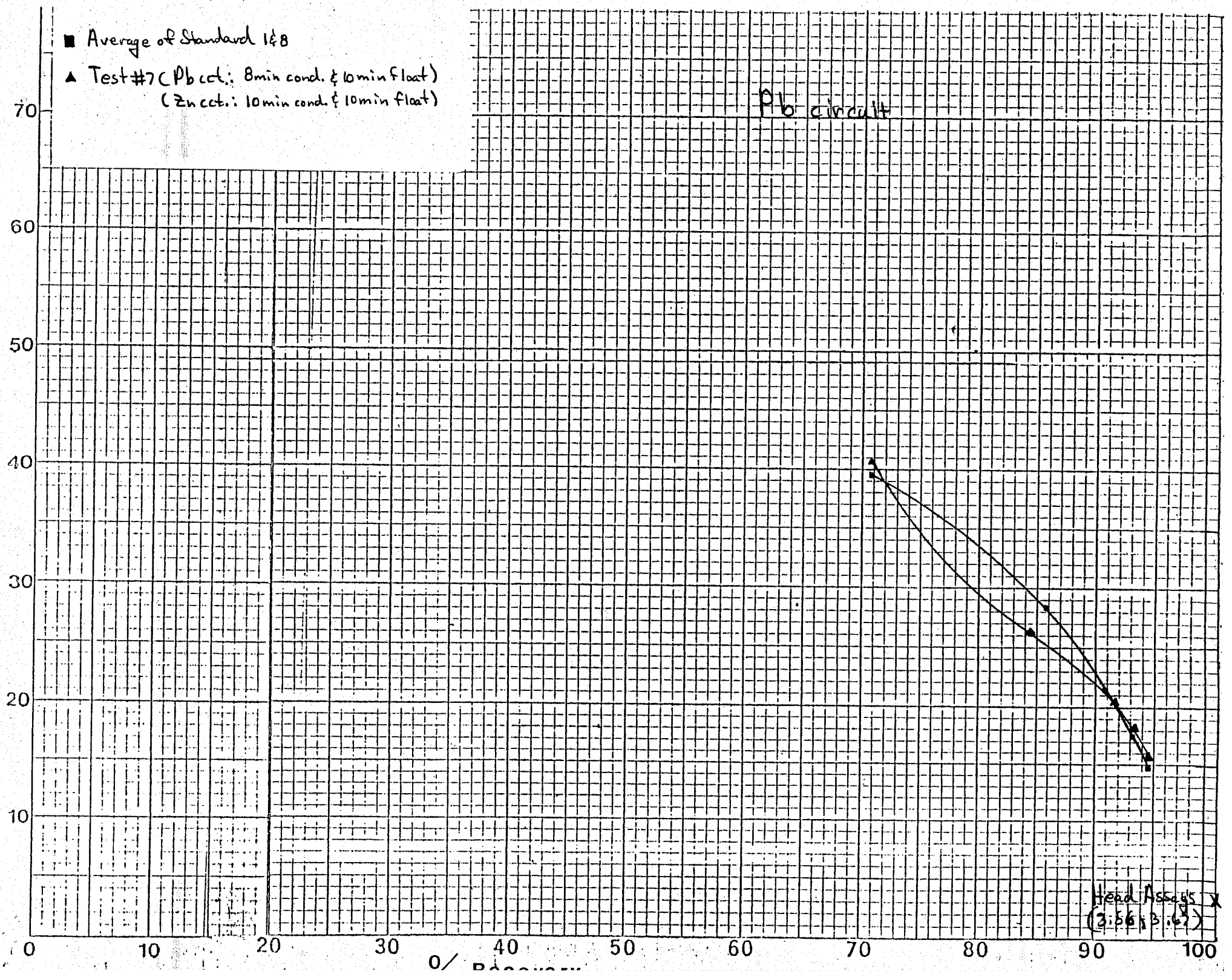
○ Test #6 (Repeat of best Pb cct. & Zn cct. from previous testwork)

Pb circuit



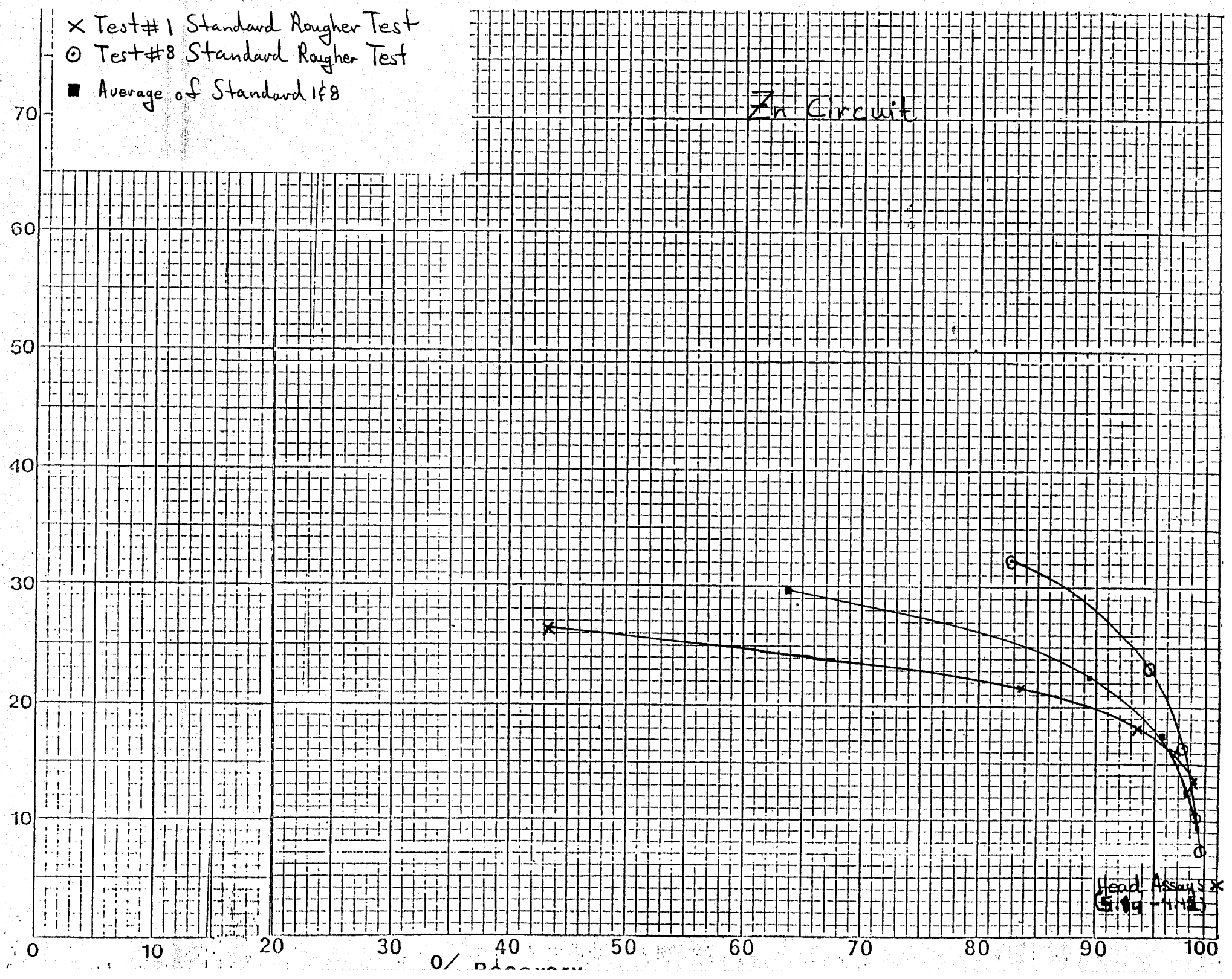
Pb cct.	Zn cct.
200g / t NaCN	200g / t NaCN
260g / t Z-11	260g / t Z-11
4 min cond.	4 min cond.

Head Assays
3.66, 3.57 x



- x Test#1 Standard Rougher Test
- o Test#8 Standard Rougher Test
- Average of Standard 1#8

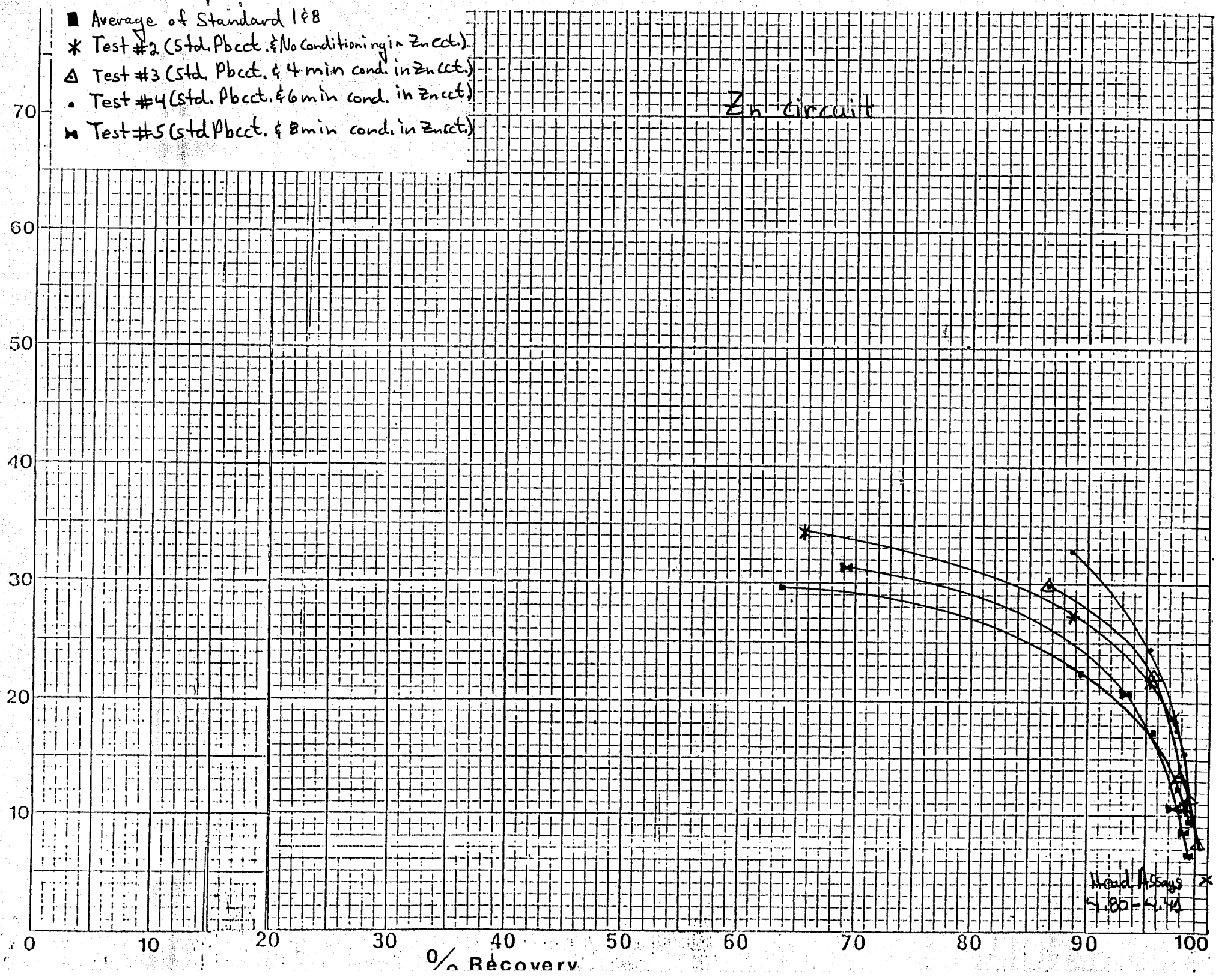
Zn Circuit



Head Assays x
5.1g - 1.1g

- Average of Standard 1 & 8
- * Test #2 (Std. Pbct. & No Conditioning in Zn cct.)
- △ Test #3 (Std. Pbct. & 4 min cond. in Zn cct.)
- Test #4 (Std. Pbct. & 6 min cond. in Zn cct.)
- ✱ Test #5 (Std. Pbct. & 8 min cond. in Zn cct.)

Zn Circuit



Hand Assays
5.85-6.44

■ Average of Standard 1&8

○ Test #6 (Repeat of best Pb cct. & Zn cct. from previous test work)

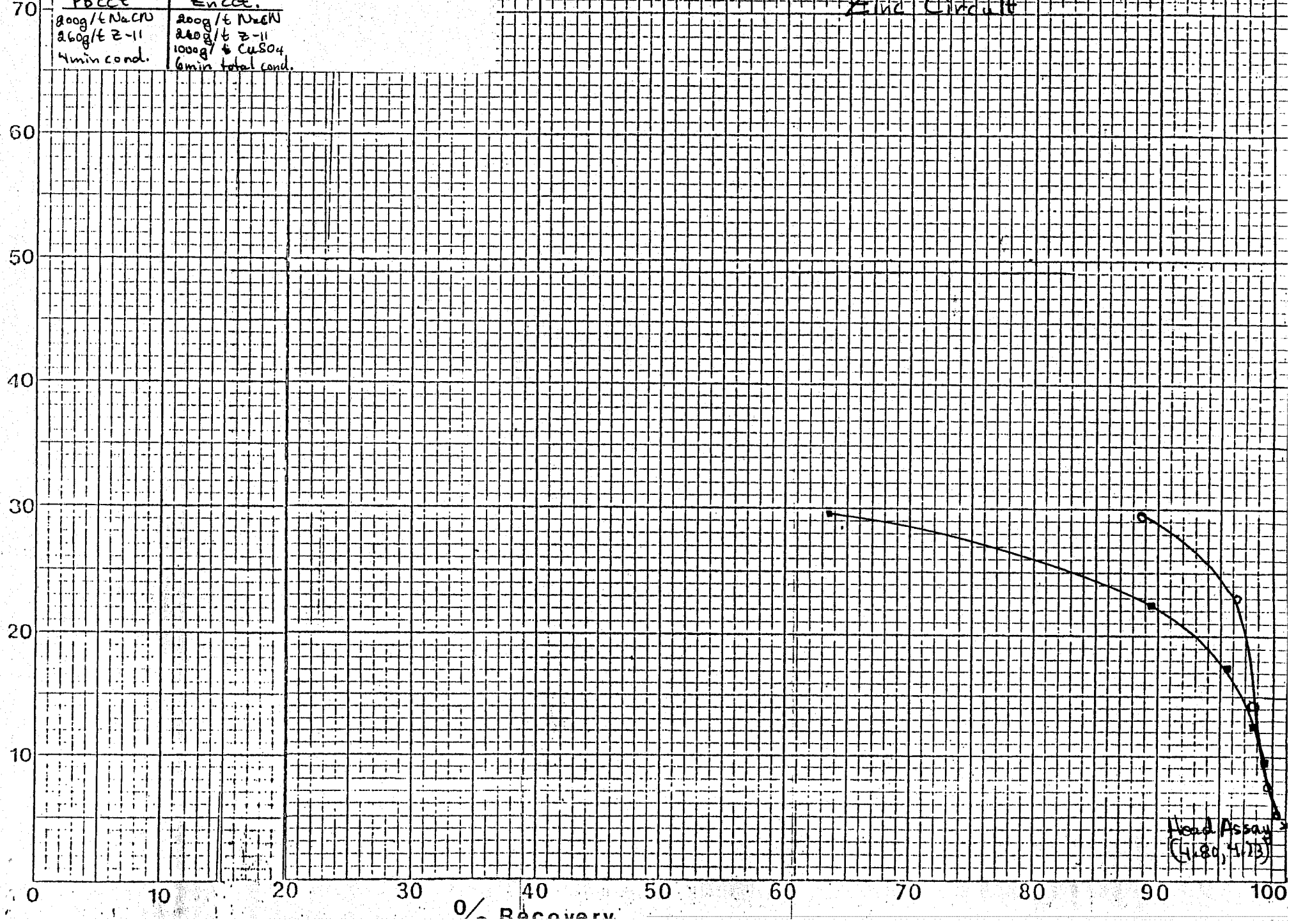
Pb cct.

Zn cct.

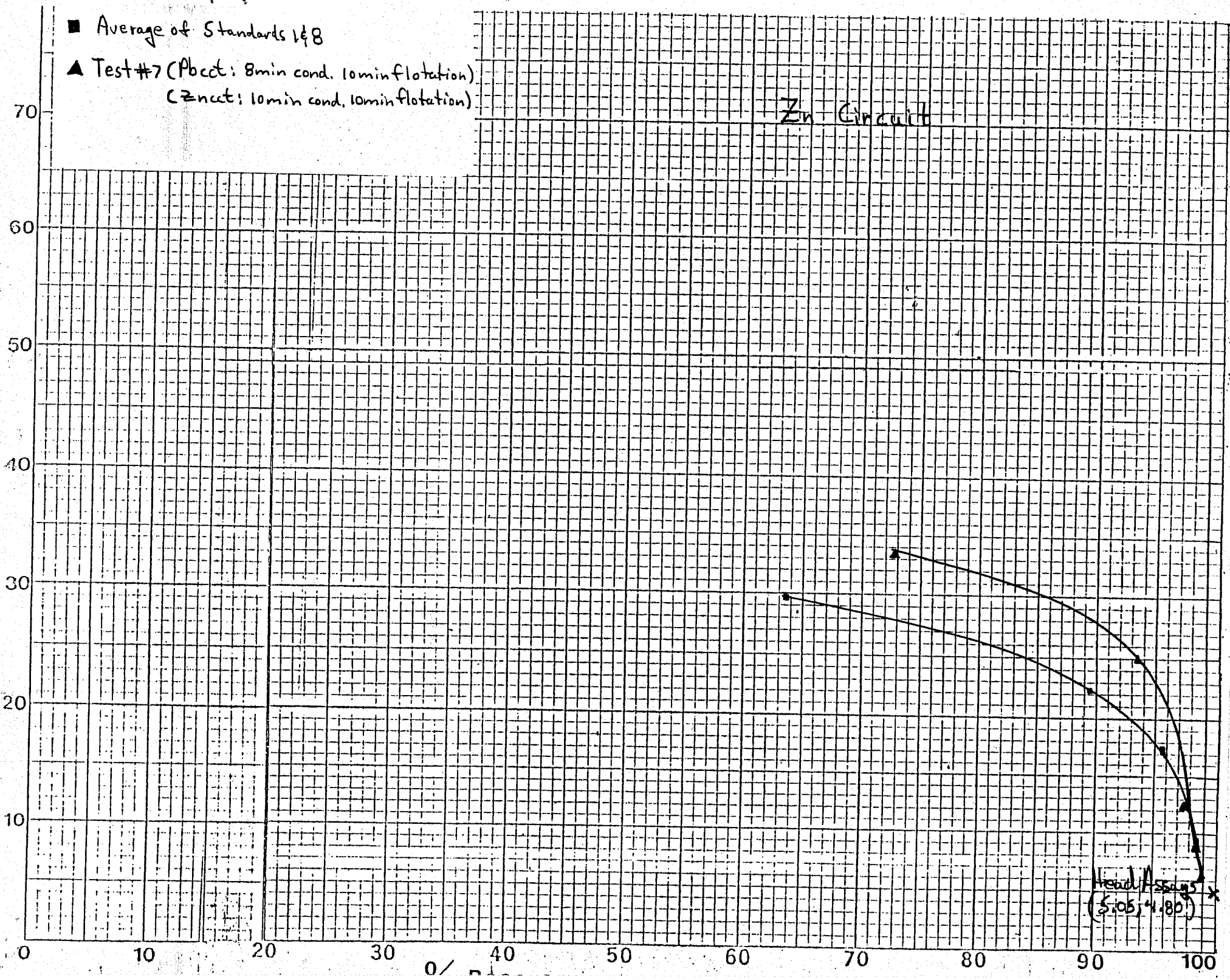
200g/t NaCN
260g/t Z-11
4min cond.

200g/t NaCN
240g/t Z-11
1000g/t CuSO₄
6min total cond.

Zinc Circuit

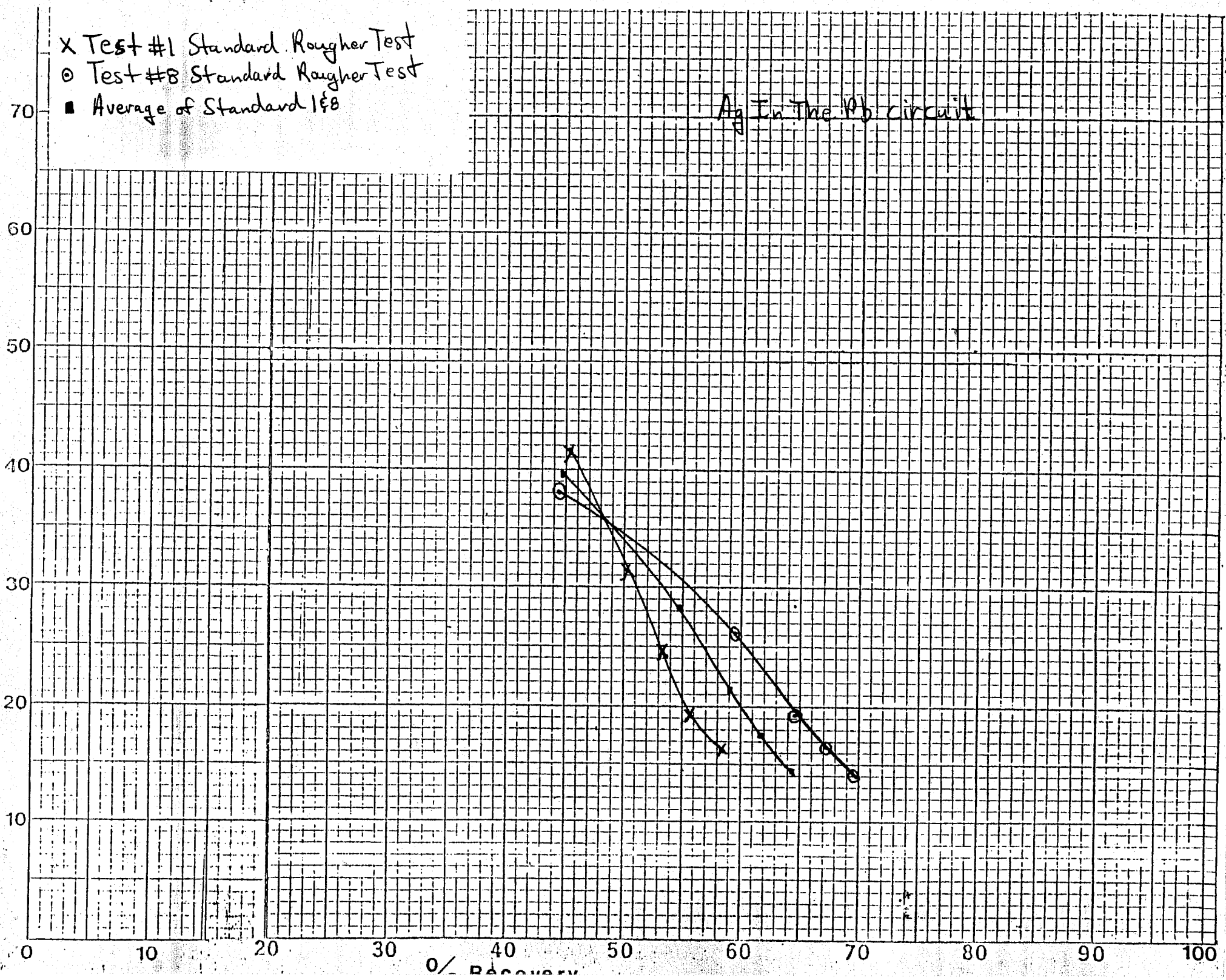


Head Assay
(4.80, 4.73)



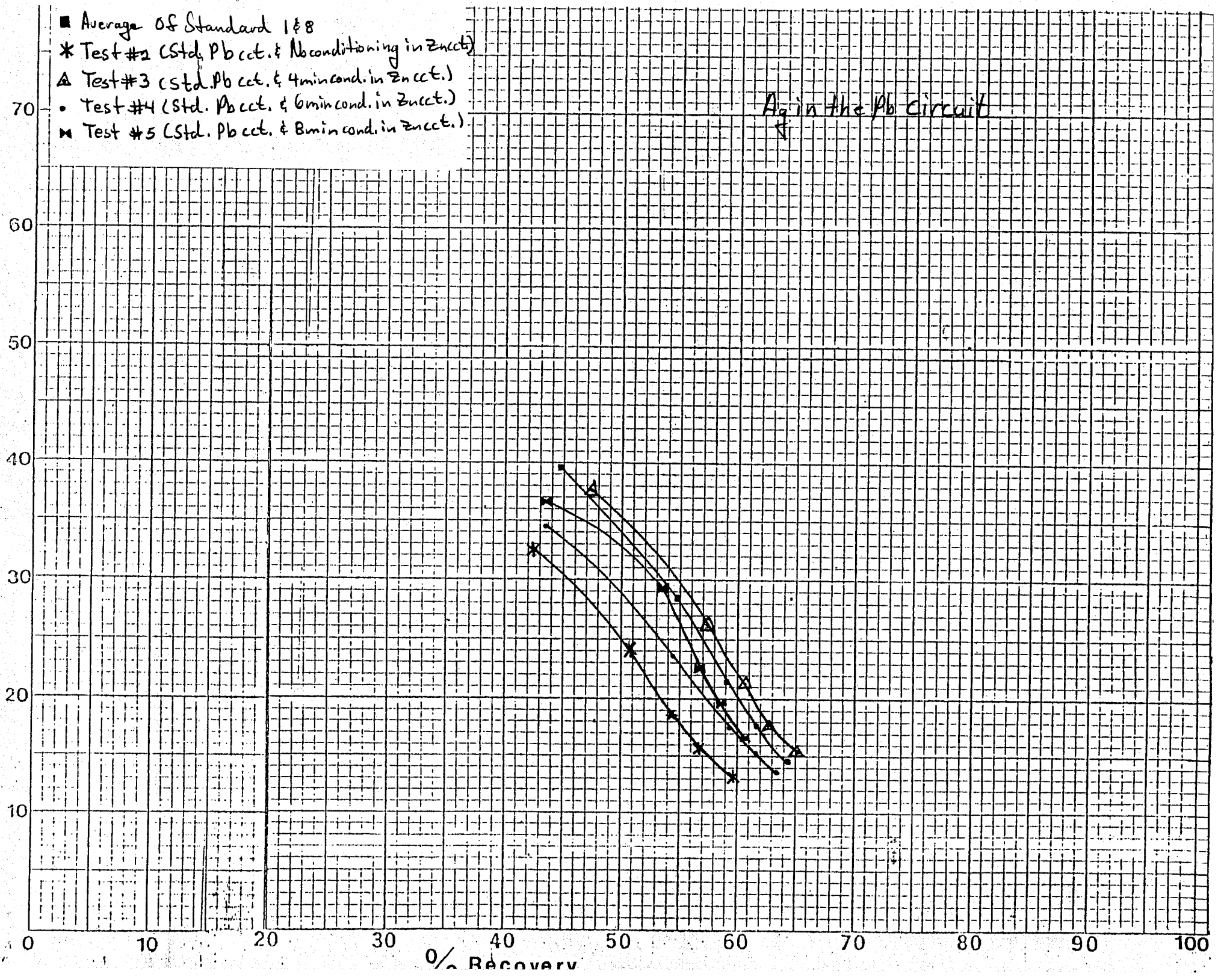
- X Test #1 Standard Rougher Test
- Test #8 Standard Rougher Test
- Average of Standard I&B

Ag In The Pb circuit



- Average of Standard 1 & 8
- * Test #2 (Std. Pb cct. & No conditioning in Zn cct.)
- △ Test #3 (Std. Pb cct. & 4 min cond. in Zn cct.)
- Test #4 (Std. Pb cct. & 6 min cond. in Zn cct.)
- ✱ Test #5 (Std. Pb cct. & 8 min cond. in Zn cct.)

Ag in the Pb circuit

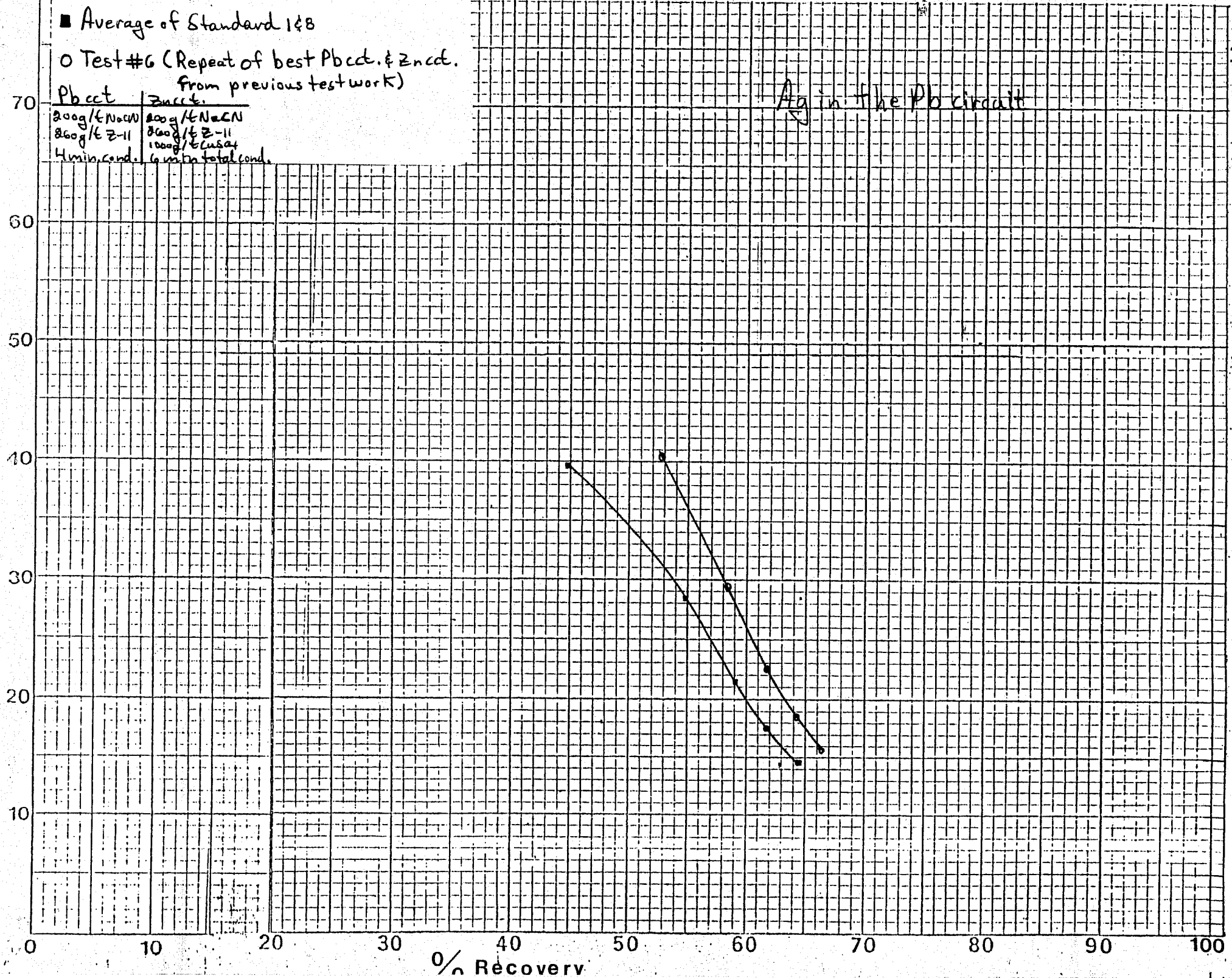


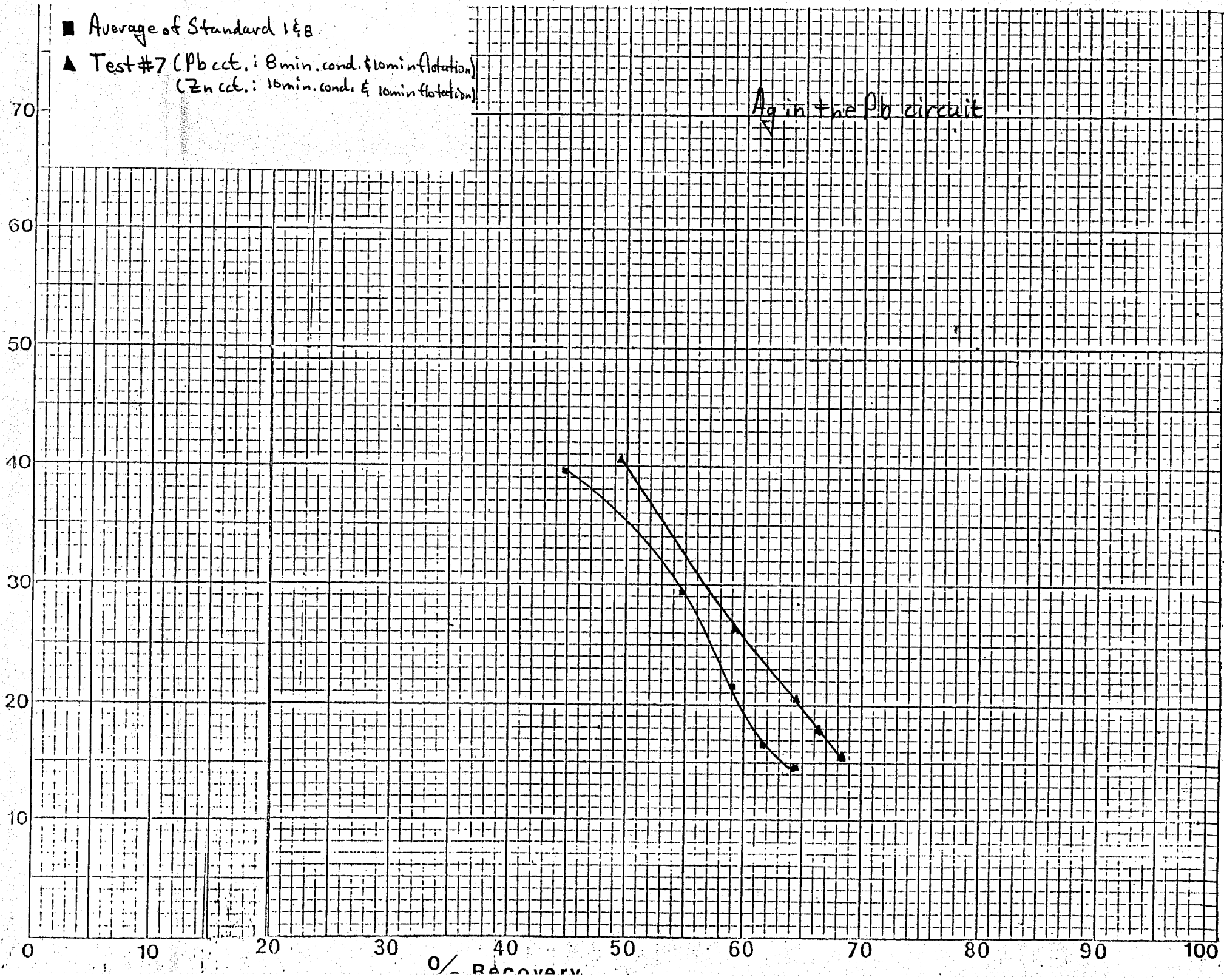
■ Average of Standard 1 & 8

○ Test #6 (Repeat of best Pb cct. & Zn cct. from previous test work)

Pb cct.	Zn cct.
200g / 4 NaOH	200g / 4 NaOH
860g / 4 Z-11	860g / 4 Z-11
4 min. cond.	6 min. total cond.

Ag in the Pb circuit





APPENDIX C

WEIGHTED AVERAGE OF ROUGHER TESTS

AVERAGE OF STANDARDS 1 & 8 (2EF CONDITIONING vs FLOTATION TIME)

	MASS (GM)	ASSAYS(Z)					DISTRIBUTION(Z)				
		Pb	Zn	Fe	Cu	Ag(g/t)	Pb	Zn	Fe	Cu	Ag
Pb R01	63.50	39.63	4.61	16.8	0.26	276.86	70.83	5.70	3.37	8.37	44.79
Pb R02	44.80	12.02	7.18	28.6	0.44	88.71	15.16	6.26	4.04	10.03	10.12
Pb SC1	43.20	4.02	7.19	32.6	0.53	37.14	4.88	6.05	4.44	11.68	4.09
Pb SC2	35.10	2.24	6.98	31.8	0.55	29.24	2.21	4.77	3.51	9.72	2.61
Pb SC3	39.15	1.39	6.75	33.0	0.52	26.11	1.50	5.01	3.97	10.03	2.54
Zn R01	78.95	0.25	29.89	21.0	0.23	17.99	0.56	45.91	5.23	9.11	3.62
Zn R02	69.10	0.35	13.86	28.5	0.26	20.20	0.68	18.63	6.21	9.24	3.56
Zn SC1	57.80	0.35	3.93	34.6	0.24	18.63	0.57	4.42	6.31	7.19	2.74
Zn SC2	87.75	0.24	0.89	39.4	0.16	15.52	0.60	1.51	10.63	7.17	3.47
Zn SC3	93.35	0.26	0.37	37.7	0.14	14.62	0.67	0.67	11.11	6.47	3.48
Zn SC TLS	386.95	0.21	0.14	33.7	0.06	19.26	2.33	1.09	41.17	10.99	18.99
CalcPbFeed	998.65	3.56	5.15	31.8	0.20	39.31	100.00	100.00	100.00	100.00	100.00
CalcZnFeed	773.90	0.25	4.80	33.1	0.13	18.18	5.42	72.22	80.67	50.16	35.85

CUM. GRADE(Z)

(Based on feed to the Pb circuit)

CUM. RECOVERY(Z)

CUM. GRADE(Z)

(Based on feed to the Zn circuit)

Pb in the Pb Circuit, K= 0.65

39.63	70.83
28.21	85.99
21.31	90.87
17.73	93.08
14.95	94.58

Pb in the Zn Circuit

0.25	10.39
0.30	22.96
0.31	33.53
0.29	44.53
0.28	56.95

Cu in the Pb Circuit

0.26	8.37
0.33	18.40
0.39	30.09
0.42	39.80
0.44	49.84

Cu in the Zn Circuit

0.23	18.15
0.24	36.59
0.24	50.91
0.22	65.21
0.20	79.10

Ag in the Pb Circuit

276.86	44.79
199.03	54.91
152.87	59.00
129.61	61.61
112.04	64.15

Ag in the Zn Circuit

17.99	10.09
19.02	20.01
18.91	27.66
17.90	37.34
17.11	47.03

Zn in the Pb Circuit

(Based on Pb cct feed)

4.61	5.70
5.67	11.95
6.11	18.00
6.27	22.76
6.35	27.78

(cum%gr) (cum%rec)

Zn in the Zn Circuit, K= 0.69

(Based on Pb cct feed)

29.89	45.91
22.41	64.53
17.22	68.95
12.34	70.47
9.45	71.13

(cum%gr) (cum%rec)

(Based on Zn cct feed)

29.99	63.55
22.41	89.35
17.22	95.47
12.34	97.57
9.45	98.40

(cum%gr) (cum%rec)

ALL TESTS

1st Zn pan 1 min flotation time
 2nd " " 2 min " "
 3rd " " 2 min " "
 4th " " 2 min " "
 5th " " 3 min " "

ROUGHER TEST

2EF CONDITIONING vs FLOTATION TIME (STANDARD ROUGHER TEST) #1

	MASS (GM)	ASSAYS (%)					DISTRIBUTION (%)					CUM. GRADE (%) (Based on feed to the Pb circuit)		CUM. RECOVERY (%) (Based on feed to the Pb circuit)		CUM. GRADE (%) (Based on feed to the Zn circuit)		CUM. RECOVERY (%) (Based on feed to the Zn circuit)	
		Pb	Zn	Fe	Cu	Ag (g/t)	Pb	Zn	Fe	Cu	Ag	Pb in the Pb Circuit, K=		Pb in the Zn Circuit					
Pb R01	61.00	41.40	4.31	13.30	0.27	283.97	78.02	5.63	2.90	9.18	45.21	41.40	78.02	0.21	6.83				
Pb R02	27.80	9.19	6.40	24.80	0.42	68.12	7.89	3.81	2.46	6.51	4.94	31.32	85.91	0.24	18.59				
Pb SC1	39.60	4.74	6.62	27.10	0.50	37.95	4.48	4.34	2.96	8.52	3.03	24.51	90.39	0.28	28.07				
Pb SC2	35.10	2.19	6.25	28.00	0.48	29.55	2.37	4.70	3.51	9.39	2.71	19.44	92.76	0.31	36.73				
Pb SC3	33.10	1.53	6.12	28.30	0.58	28.93	1.56	4.34	3.34	10.70	2.50	16.28	94.33	0.34	49.49				
Zn R01	59.70	0.21	26.10	19.60	0.14	15.86	0.39	33.36	4.18	4.66	2.47	Cu in the Pb Circuit		Cu in the Zn Circuit					
Zn R02	79.90	0.27	18.30	22.60	0.20	19.28	0.67	31.30	6.45	8.90	4.02	0.27	9.18	0.14	8.36				
Zn SC1	47.10	0.37	7.44	27.20	0.31	20.84	0.54	7.50	4.57	8.13	2.56	0.32	15.68	0.17	24.34				
Zn SC2	28.40	0.56	4.23	29.30	0.58	21.77	0.49	2.57	2.97	9.18	1.61	0.36	24.21	0.21	39.94				
Zn SC3	50.90	0.46	0.87	31.20	0.34	19.60	0.72	0.95	5.67	9.64	2.60	0.39	33.59	0.26	55.41				
Zn SC TLS	545.60	0.17	0.13	31.30	0.05	19.91	2.87	1.52	60.98	15.20	28.34	0.42	44.29	0.27	72.72				
CalcPbFeed	999.20	3.24	4.68	28.0	0.18	38.35	100.00	100.00	100.00	100.00	100.00	Ag in the Pb Circuit		Ag in the Zn Circuit					
CalcZnFeed	811.60	0.23	4.44	29.3	0.12	19.65	5.67	77.19	84.83	55.71	41.61	283.97	45.21	15.86	5.94				
												216.40	50.15	17.82	15.60				
												170.66	53.18	18.58	21.76				
												138.60	55.89	19.00	25.63				
												119.25	58.39	19.12	31.89				
												(g/t)		(g/t)					
												Zn in the Pb Circuit		Zn in the Zn Circuit, K= 0.62					
												(Based on Pb cct feed)	(Based on Pb cct feed)	(Based on Zn cct feed)					
												4.31	5.63	26.10	33.36	26.10	43.21		
												4.96	9.44	21.64	64.66	21.64	83.76		
												5.39	13.77	18.05	72.16	18.05	93.47		
												5.58	18.47	16.23	74.73	16.23	96.81		
												5.68	22.81	13.29	75.68	13.29	98.03		
												(cum%gr)	(cum%rec)	(cum%gr)	(cum%rec)	(cum%gr)	(cum%rec)		

ROUGHER TEST

ZEF CONDITIONING vs FLOTATION TIME TEST #2 (STD. Pb CIRCUIT, NO COND. IN Zn CIRCUIT)

CUM. GRADE(%) CUM. RECOVERY(%)
(Based on feed to the Pb circuit)

CUM. GRADE(%) CUM. RECOVERY(%)
(Based on feed to the Zn circuit)

	MASS (G/H)	ASSAYS(%)					DISTRIBUTION(%)					Pb in the Pb Circuit, K= 0.68		Pb in the Zn Circuit			
		Pb	Zn	Fe	Cu	Ag(g/t)	Pb	Zn	Fe	Cu	Ag	CUM. GRADE(%)	CUM. RECOVERY(%)	CUM. GRADE(%)	CUM. RECOVERY(%)		
Pb RD1	76.10	32.40	4.53	15.90	0.27	212.75	74.39	7.32	4.66	11.35	42.53	32.40	74.39	0.29	9.48		
Pb RD2	41.10	9.81	6.73	24.60	0.51	72.47	13.05	6.30	3.93	12.43	8.40	24.11	87.45	0.42	23.32		
Pb SC1	39.50	2.72	6.02	27.70	0.44	30.79	3.24	5.05	3.96	9.60	3.20	18.82	90.69	0.43	31.56		
Pb SC2	35.20	1.93	6.36	28.10	0.53	30.48	2.05	4.75	3.58	10.31	2.82	15.77	92.74	0.47	41.44		
Pb SC3	43.50	0.99	5.84	28.40	0.37	24.26	1.30	5.39	4.47	8.89	2.77	13.07	94.04	0.35	52.86		
												Cu in the Pb Circuit		Cu in the Zn Circuit			
												0.27	11.35	0.29	21.83		
												0.36	23.78	0.29	27.77		
												0.38	33.38	0.30	51.69		
												0.41	43.69	0.32	67.69		
												0.40	52.53	0.22	72.75		
Zn PD1	44.60	0.29	34.10	16.00	0.29	20.53	0.57	46.75	3.74	10.35	3.48						
Zn RD2	45.60	0.60	17.00	23.30	0.30	24.26	0.83	16.45	3.85	7.56	2.91						
Zn SC1	34.20	0.45	5.93	27.90	0.33	23.02	0.49	4.56	3.66	6.50	2.19						
Zn SC2	27.10	0.72	2.35	30.00	0.38	21.46	0.59	1.35	2.94	5.69	1.53						
Zn SC3	129.20	0.19	0.30	31.00	0.10	16.48	0.74	0.82	14.50	7.14	5.59						
												Ag in the Pb Circuit		Ag in the Zn Circuit			
												212.75	42.53	20.53	5.65		
												161.23	50.92	22.07	12.86		
												129.01	54.12	22.31	21.25		
												111.21	56.94	22.17	33.08		
Zn SC TLS	453.00	0.20	0.13	30.70	0.04	20.53	2.75	1.26	50.70	10.08	24.59	95.35	59.71	19.75	31.97		
												(g/t)		(g/t)			
CalcFbFeed	997.10	3.32	4.73	27.7	0.18	38.18	100.00	100.00	100.00	100.00	100.00	Zn in the Pb Circuit (Based on Pb cct feed)		Zn in the Zn Circuit, K= 0.69 (Based on Pb cct feed)			
CalcZnFeed	758.70	0.26	4.42	28.9	0.11	20.22	5.96	71.19	79.40	47.42	40.29	4.53	7.32	34.10	46.75	34.10	67.67
												5.34	13.62	27.02	63.21	27.02	67.78
												5.51	19.66	21.81	67.76	21.81	67.18
												5.66	23.41	18.77	69.11	18.77	67.06
												5.69	28.81	10.89	67.92	10.89	67.27
												(cum%gr)	(cum%rec)	(cum%gr)	(cum%rec)	(cum%gr)	(cum%rec)

ROUGHER TEST

ZEF CONDITIONING vs FLOTATION TIME TEST #3 (STD. Pb CIRCUIT, 4 MIN. CONDIN Zn CIRCUIT)

		CUM. GRADE(%)		CUM. RECOVERY(%)		CUM. GRADE(%)		CUM. RECOVERY(%)									
		(Based on feed to the Pb circuit)		(Based on feed to the Pb circuit)		(Based on feed to the Zn circuit)		(Based on feed to the Zn circuit)									
		Pb in the Pb Circuit, K= 0.73		Pb in the Pb Circuit, K= 0.73		Pb in the Zn Circuit		Pb in the Zn Circuit									
	MASS (GM)	Pb	Zn	Fe	Cu	Ag(g/t)	Pb	Zn	Fe	Cu	Ag	CUM. GRADE(%)	CUM. RECOVERY(%)	CUM. GRADE(%)	CUM. RECOVERY(%)		
		ASSAYS(%)					DISTRIBUTION(%)										
Pb R01	74.50	37.60	5.13	22.40	0.29	237.32	74.74	7.33	4.32	10.47	47.27	37.60	74.74	0.32	16.97		
Pb R02	52.00	10.17	7.77	35.10	0.55	71.54	14.11	7.75	4.73	13.86	9.95	26.32	88.86	0.37	29.55		
Pb SC1	36.40	3.40	7.32	38.50	0.61	34.84	3.30	5.11	3.63	10.76	3.39	21.20	92.16	0.34	45.94		
Pb SC2	33.00	1.69	7.15	38.80	0.49	25.82	1.49	4.53	3.32	7.68	2.28	17.92	93.65	0.35	52.84		
Pb SC3	36.10	0.98	6.66	39.60	0.36	22.39	0.94	4.61	3.70	6.30	2.16	15.28	94.59	0.28	65.12		
												Cu in the Pb Circuit		Cu in the Zn Circuit			
Zn R01	106.90	0.32	29.90	26.50	0.36	23.02	0.91	61.32	7.34	18.65	6.58	0.29	10.47	0.36	34.62		
Zn R02	52.10	0.47	6.08	39.80	0.38	19.91	0.65	6.08	5.37	9.60	2.77	0.40	24.33	0.37	55.45		
Zn SC1	114.80	0.30	0.82	42.60	0.17	17.42	0.92	1.81	12.67	9.46	5.35	0.44	35.09	0.28	71.04		
Zn SC2	31.80	0.44	0.71	42.60	0.13	18.97	0.37	0.43	3.51	2.00	1.61	0.45	42.77	0.27	77.97		
Zn SC3	193.70	0.16	0.11	43.30	0.05	13.06	0.83	0.41	21.73	4.69	6.77	0.44	49.07	0.18	87.19		
												Ag in the Pb Circuit		Ag in the Zn Circuit			
Zn SC TLS	269.30	0.24	0.12	42.50	0.05	16.48	1.72	0.62	29.66	6.53	11.87	237.32	47.27	23.02	15.82		
CalcPbFeed	1000.60	3.75	5.21	38.6	0.21	37.38	100.00	100.00	100.00	100.00	100.00	169.17	57.22	22.00	26.76		
CalcZnFeed	769.60	0.26	4.79	40.3	0.14	17.01	5.41	70.67	80.29	50.93	34.95	139.15	60.61	20.08	42.06		
												120.06	62.89	19.96	46.67		
												104.87	65.05	17.29	66.03		
												(g/t)		(g/t)			
												Zn in the Pb Circuit		Zn in the Zn Circuit, K= 0.95			
												(Based on Pb cct feed)	(Based on Pb cct feed)	(Based on Zn cct feed)	(Based on Zn cct feed)		
												5.13	7.33	29.90	61.32	27.90	68.78
												6.22	15.08	22.09	67.40	22.09	55.36
												6.46	20.20	13.17	69.20	13.17	57.93
												6.58	24.72	11.88	69.64	11.88	55.54
												6.59	29.33	7.31	70.05	7.31	57.12
												(cu%gr)	(cu%rec)	(cu%gr)	(cu%rec)	(cu%gr)	(cu%rec)

ROUGHER TEST

ZEF CONDITIONING vs FLOTATION TIME TEST #4 (STD. Pb CIRCUIT, 6 MIN. CONDIN Zn CIRCUIT)

CUM. GRADE(%) CUM. RECOVERY(%)
(Based on feed to the Pb circuit) (Based on feed to the Zn circuit)

	MASS (GM)	ASSAYS(%)					DISTRIBUTION(%)					Pb in the Pb Circuit, K= 0.70		Pb in the Zn Circuit	
		Pb	Zn	Fe	Cu	Ag(g/t)	Pb	Zn	Fe	Cu	Ag	CUM. GRADE(%)	CUM. RECOVERY(%)	CUM. GRADE(%)	CUM. RECOVERY(%)
Fb RD1	77.30	34.50	5.01	23.80	0.26	206.84	71.43	7.48	4.83	9.69	43.47	34.50	71.43	0.33	15.73
Pb RD2	62.00	9.49	7.20	35.00	0.41	64.38	15.76	8.62	5.70	12.26	10.85	23.37	87.19	0.38	26.27
Pb SC1	58.00	3.03	7.04	38.69	0.47	31.10	4.71	7.89	5.88	13.15	4.91	17.39	91.90	0.38	37.32
Pb SC2	32.10	2.01	7.38	38.90	0.55	26.75	1.73	4.58	3.28	8.51	2.33	15.24	93.63	0.39	43.27
Pb SC3	25.90	1.50	6.98	38.80	0.53	26.13	1.04	3.49	2.64	6.62	1.84	13.84	94.67	0.30	58.68
												Cu in the Pb Circuit		Cu in the Zn Circuit	
												0.26	9.69	0.45	41.38
												0.33	21.95	0.42	52.63
												0.37	35.10	0.36	62.83
												0.39	43.61	0.34	72.28
												0.41	50.23	0.22	82.67
Zn RD1	94.90	0.33	32.90	23.50	0.45	21.77	0.84	60.30	5.86	20.59	5.62				
Zn RD2	42.00	0.50	5.52	39.30	0.35	21.77	0.56	4.48	4.34	7.09	2.49				
Zn SC1	61.10	0.36	1.28	42.00	0.24	18.35	0.59	1.51	6.74	7.07	3.05				
Zn SC2	23.70	0.50	0.86	41.80	0.15	19.60	0.32	0.39	2.60	1.71	1.26				
Zn SC3	161.50	0.19	0.14	42.80	0.06	16.48	0.82	0.44	18.16	4.67	7.24				
												Ag in the Pb Circuit		Ag in the Zn Circuit	
												206.84	43.47	21.77	12.35
												143.43	54.33	21.77	22.15
												110.41	59.23	20.72	32.48
												98.71	61.57	20.60	32.93
Zn SC TLS	357.70	0.23	0.12	42.50	0.05	17.42	2.20	0.83	39.95	8.63	16.94				
												91.34	63.41	18.86	52.71
												(g/t)		(g/t)	
CalcPbFeed	996.20	3.75	5.20	38.2	0.21	36.92	100.00	100.00	100.00	100.00	100.00				
CalcZnFeed	740.90	0.27	4.75	39.9	0.14	18.17	5.33	67.95	77.66	49.77	36.59				
												Zn in the Pb Circuit		Zn in the Zn Circuit, K= 0.85	
												(Based on Pb cct feed)		(Based on Pb cct feed) (Based on Zn cct feed)	
												5.01	7.48	32.90	60.30
												5.98	16.10	24.50	64.78
												6.29	23.99	17.33	66.29
												6.45	28.56	15.57	66.68
												6.50	32.05	9.07	67.12
												(cum%gr) (cum%rec)		(cum%gr) (cum%rec) (cum%gr) (cum%rec)	

ROUGHER TEST

ZEF CONDITIONING vs FLOTATION TIME TEST #7
 (Pb cct: 8 min. cond. 10 min. flotation)
 (Zn cct: 10 min. cond. 10 min. flotation)

CUM. GRADE (%) CUM. RECOVERY (%)
 (Based on feed to the Pb circuit) (Based on feed to the Zn circuit)

	MASS (GM)	ASSAYS (%)					DISTRIBUTION (%)					Pb in the Pb Circuit, K= 0.66		Pb in the Zn Circuit			
		Pb	Zn	Fe	Cu	Ag (g/t)	Pb	Zn	Fe	Cu	Ag	CUM. GRADE (%)	CUM. RECOVERY (%)	CUM. GRADE (%)	CUM. RECOVERY (%)		
Pb R01	63.40	40.70	4.69	19.10	0.23	308.55	70.63	5.57	3.33	7.14	49.53	40.70	70.63	0.27	11.51		
Pb R02	53.50	9.31	6.94	33.80	0.34	70.60	13.63	6.96	4.97	8.91	9.56	26.33	84.27	0.32	23.80		
Pb SC1	43.70	6.10	7.44	34.70	0.54	49.14	7.30	6.09	4.17	11.56	5.44	20.83	91.56	0.28	41.75		
Pb SC2	27.50	2.07	7.24	36.40	0.50	27.37	1.56	3.73	2.75	6.73	1.91	18.09	93.12	0.25	52.42		
Pb SC3	29.10	1.76	7.13	36.80	0.68	23.95	1.40	3.89	2.94	9.69	1.76	15.90	94.52	0.22	63.76		
												Cu in the Pb Circuit		Cu in the Zn Circuit			
												0.23	7.14	0.24	17.91		
												0.28	16.05	0.29	37.28		
												0.35	27.61	0.23	61.87		
												0.37	34.34	0.19	71.21		
												0.41	44.03	0.16	81.14		
Zn R01	85.30	0.27	33.60	22.40	0.24	19.28	0.63	53.72	5.25	10.03	4.17	Ag in the Pb Circuit		Ag in the Zn Circuit			
Zn R02	61.50	0.40	13.20	34.50	0.36	17.42	0.67	15.22	5.83	10.84	2.71	308.55	49.53	19.28	17.10		
Zn SC1	156.10	0.23	1.03	41.20	0.18	14.62	0.98	3.01	17.67	13.76	5.78	199.65	59.10	19.50	21.63		
Zn SC2	118.70	0.18	0.27	41.10	0.09	11.20	0.58	0.60	13.40	5.23	3.37	158.70	64.53	16.50	37.80		
Zn SC3	162.00	0.14	0.14	41.20	0.07	14.00	0.62	0.43	18.33	5.55	5.74	139.50	66.44	15.01	50.39		
Zn SC TLS	196.00	0.37	0.21	39.70	0.11	20.22	1.99	0.77	21.37	10.56	10.03	124.02	68.20	14.73	65.44		
CalcPbFeed	996.80	3.67	5.35	36.5	0.20	39.62	100.00	100.00	100.00	100.00	100.00	(g/t)		(g/t)			
CalcZnFeed	779.60	0.26	5.05	38.2	0.15	16.11	5.48	73.75	81.65	55.97	31.80	Zn in the Pb Circuit (Based on Pb cct feed)		Zn in the Zn Circuit, K= 0.81 (Based on Pb cct feed)			
												4.69	5.57	33.60	53.72	33.60	72.84
												5.72	12.53	25.05	68.94	25.05	57.48
												6.19	18.63	12.67	71.95	12.67	57.54
												6.34	22.36	9.18	72.55	9.18	57.38
												6.45	26.25	6.67	72.99	6.67	57.93
												(cum%gr)	(cum%rec)	(cum%gr)	(cum%rec)	(cum%gr)	(cum%rec)

ROUGHER TEST

ZEF CONDITIONING vs FLOTATION TIME TEST #8
STANDARD ROUGHER TEST

CUM. GRADE(%) CUM. RECOVERY(%)
(Based on feed to the Pb circuit)

CUM. GRADE(%) CUM. RECOVERY(%)
(Based on feed to the Zn circuit)

	MASS (GM)	ASSAYS(%)					DISTRIBUTION(%)					Pb in the Pb Circuit, K= 0.65		Pb in the Zn Circuit	
		Pb	Zn	Fe	Cu	Ag(g/t)	Pb	Zn	Fe	Cu	Ag	CUM. GRADE(%)	CUM. RECOVERY(%)	CUM. GRADE(%)	CUM. RECOVERY(%)
Pb R01	66.00	38.00	4.89	20.10	0.25	270.29	64.81	5.75	3.74	7.70	44.38	38.00	64.81	0.28	13.64
Pb R02	61.80	13.30	7.53	30.30	0.45	97.98	21.24	8.29	5.29	12.98	15.06	26.06	86.05	0.35	26.94
Pb SC1	55.80	3.62	7.51	35.60	0.55	36.70	5.22	7.47	5.61	14.33	5.10	19.24	91.27	0.34	38.50
Pb SC2	35.10	2.29	7.71	35.50	0.61	28.93	2.08	4.82	3.52	10.00	2.53	16.52	93.35	0.28	51.63
Pb SC3	43.20	1.29	7.24	36.60	0.47	23.95	1.44	5.57	4.46	9.48	2.57	14.01	94.79	0.25	63.76
Zn R01	98.20	0.28	32.20	21.90	0.28	19.28	0.71	55.36	6.07	12.84	4.71	Cu in the Pb Circuit		Cu in the Zn Circuit	
Zn R02	58.30	0.46	7.77	36.60	0.35	21.46	0.69	8.07	6.02	9.53	3.11	0.25	7.70	0.28	29.20
Zn SC1	68.50	0.34	1.52	39.70	0.20	17.11	0.60	1.86	7.68	6.40	2.92	0.35	20.69	0.31	49.13
Zn SC2	147.10	0.18	0.24	40.20	0.08	14.31	0.68	0.63	16.69	5.49	5.24	0.41	35.01	0.27	63.18
Zn SC3	135.80	0.18	0.18	40.20	0.06	12.75	0.63	0.44	15.41	3.80	4.31	0.44	45.01	0.20	75.25
Zn SC TLS	228.30	0.32	0.18	39.60	0.07	17.73	1.89	0.73	25.52	7.46	10.07	0.45	54.49	0.16	83.61
CalcPbFeed	998.10	3.88	5.62	35.5	0.21	40.27	100.00	100.00	100.00	100.00	100.00	Ag in the Pb Circuit		Ag in the Zn Circuit	
CalcZnFeed	736.20	0.27	5.19	37.2	0.13	16.57	5.21	68.09	77.38	45.51	30.36	270.29	44.38	19.28	15.52
												186.96	59.45	20.10	25.78
												141.30	64.54	19.19	35.35
												123.26	67.07	17.26	52.60
												106.88	69.64	16.05	66.60
												(g/t)		(g/t)	
												Zn in the Pb Circuit		Zn in the Zn Circuit, K= 0.81	
												(Based on Pb cct feed)		(Based on Pb cct feed)	
												4.89	5.75	32.20	56.36
												6.17	14.05	23.10	64.43
												6.57	21.52	16.53	66.29
												6.76	26.34	10.09	66.92
												6.84	31.91	7.44	67.35
												(cum%gr) (cum%rec)		(cum%gr) (cum%rec)	